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# ROBO GLUE

## Product Information Sheet

Application Temperature(s):	N/A
Color:	White
Freeze Thaw Stable:	NO
Min Use Temperature:	55°F
Shelf Life:	6+ Months
Solids (~):	55%
Specific Gravity (~):	1.08
Viscosity:	9500
Tg°C	-5

### Characteristics:

Fast set speed. Low minimum use temperature. Dries clear and remains flexible. Odorless. Water base. Excellent bonding characteristics to dissimilar substrates.

### Applications:

A fast setting general purpose adhesive that dries clear and remains flexible. Great for crafts. Use for bonding fabrics, paper, and non-porous surfaces. Can be used for porous substrate to difficult-to-bond synthetic materials. Product also shows success in bonding wood to metals such as stainless steel, copper and aluminum.

### Directions:

Use stock free of dirt or oil  
Apply to one side of stock with brush, roller or roll spreader, 5-7 wet mil  
Assembly time is 5 to 15 minutes depending on temperature, moisture content, species and porosity  
Clamp 30 to 45 minutes  
Full cure in 24 hours

### Clean Up and Storage:

Cleans up easily with warm soapy water while wet. After cure, excess adhesive can be removed by scraping or sanding.

Cool temperatures 55°F to 80°F. Avoid contact with iron.