



SPLICE – (2) PIECES
12" LG. x 2 1/4" HIGH

LOCK WASHER

DETAIL "A"

1/4-20
MACHINE
SCREW

FLAT WASHER

TRACK CHANNEL

HARWARE:

- Z509 (12) 1/4" lockwasher
- Z503 (24) 1/4" flatwasher
- Z352 (12) 1/4-20 X 1/4 round head bolt

NOTE: DRILL (6) HOLES IN EACH SIDE OF THE TRACK WITH #7 DRILL USING SPLICE AS A HOLE LOCATION TEMPLATE. THEN TAP HOLES WITH 1/4-20 TAP.
TO BE FASTENED WITH 1/4-20 MACHINE SCREWS 5/16" LONG, 1-Lock WASHER, AND 2 FLAT WASHERS AS SHOWN IN DETAIL "A".
MAKE SURE TRACKS ARE PROPERLY ALIGNED.

<p>AUTOMATIC DEVICES COMPANY 2121 S. 12TH ST. ALLENTOWN, PA 18103</p>			
<p>THIS DRAWING HAS BEEN PREPARED AS A SERVICE TO OUR CUSTOMER AND IS INTENDED ONLY TO BE SUGGESTIVE IN NATURE AND IS NOT TO BE USED AS AN ACTUAL INSTALLATION DRAWING. PREVAILING JOB CONDITIONS AND ACCEPTED PRACTICES MUST BE TAKEN INTO ACCOUNT WHEN THE EQUIPMENT IS INSTALLED.</p>			
SIZE	DATE		REV
A	12/11/96		
DRAWN BY	APPROVED BY	DESCRIPTION	
GAR		(2) PIECE 11 GAUGE STL.	
SCALE	NONE	SHEET 1 OF 1	DWG NO. ISO-2624-96