

**INSTALLATION INSTRUCTIONS FOR BESTEEL CURTAIN TRACKS  
WALK-DRAW MODELS 173, 173-N & 173-R  
CEILING MOUNTED TRACK**

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1. PLACE THE 1700 TRACK CHANNELS AND CURVES (IF NEEDED) ON THE FLOOR, OR STABLE SUPPORT, FOR ASSEMBLY.
2. THE TOP OF THE TRACK MUST BE DRILLED EVERY 18" FOR DIRECT ATTACHMENT TO THE CEILING STRUCTURE. SHIMS OR BLOCKING MAY BE REQUIRED IF THE CEILING SURFACE IS UNEVEN.
3. IF THE TRACK LAY-OUT HAS CURVES, SPLICE THEM TO THE STRAIGHT SECTIONS OF TRACK. SPLICE THE REMAINING TRACK SECTIONS TOGETHER. MAKE SURE THAT THE ASSEMBLED SECTIONS ARE NOT TOO LARGE TO HANDLE. REFER TO **DRAWING NUMBER ISO-2624-96** AND THE NOTES BELOW FOR ADDITIONAL CEILING MOUNT SPLICE CLAMP INSTALLATION INSTRUCTIONS.
4. INSERT THE SINGLE AND MASTER CARRIERS FROM THE OPEN ENDS OF THE TRACK AND INSTALL THE END STOPS WITH THE HARDWARE PROVIDED. IF YOU HAVE A MODEL 173-R MODEL TRACK, MAKE SURE THAT THE RUBBER BUMPERS ARE INSTALLED ON THE CARRIERS. IF FINAL ASSEMBLY OF TRACK SECTIONS IS TO BE MADE WITH THE TRACK IN THE MOUNTED POSITION, WAIT UNTIL ASSEMBLY IS COMPLETE TO ADD CARRIERS AND END STOPS.
5. WITH THE CARRIERS AND END STOPS INSTALLED LIFT THE TRACK INTO POSITION AND SECURE TO CEILING STRUCTURE WITH APPROPRIATE HARDWARE.
6. IT MAY BE DESIRABLE TO ATTACH CHAINS BETWEEN CARRIERS, ESPECIALLY ON LONG TRACKS, OR ON TRACKS WITH HEAVY CURTAINS WHERE CURTAINS WILL BE PULLED FROM EITHER END. CHAINS WILL RELIEVE THE STRAIN ON THE TOP OF THE CURTAIN. IT IS OFTEN EASIER TO PUSH THE FOLDED CURTAIN AROUND CURVES RATHER THAN PULL THE CURTAIN FROM ONE END.

**IMPORTANT SPLICING INFORMATION**

PLACE SPLICING CLAMPS ON TRACK AND ALIGN HOLES IN SPLICING CLAMPS WITH HOLES THAT HAVE BEEN DRILLED AND TAPPED IN THE SIDES OF THE TRACK CHANNEL.

INSERT TWELVE 1/4-20 x 5/16" LONG STOVE BOLTS THROUGH THE HOLES IN THE SIDES OF THE SPLICE CLAMPS. TIGHTEN THEM SECURELY INTO THE TAPPED HOLES IN THE TRACK CHANNEL.