

**INSTALLATION INSTRUCTIONS**  
**WALK-DRAW MODELS 173, 173-N & 173-R**  
**SUSPENDED INSTALLATIONS**

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1. PLACE THE TRACK CHANNELS AND CURVES (IF USED) ON THE FLOOR, OR A STABLE SUPPORT FOR ASSEMBLY.
2. IF A CENTER OVERLAP IS DESIRED, OVERLAP THE TRACKS BY THE AMOUNT DESIRED AND ATTACH THE LAP CLAMPS (1707) TO THE TRACK BY INSERTING THE BOLT FROM BELOW, THROUGH THE HOLE IN THE TOP OF EACH CLAMP. INSTALL AND TIGHTEN THE NUTS ON TOP OF THE CLAMP TO THE BOLT TO LOCK THE CLAMPS IN PLACE.
3. IF THE TRACK LAY-OUT INCLUDES CURVES, SPLICE THEM TO THE STRAIGHT SECTIONS OF TRACK. SPLICE THE REMAINING TRACK SECTIONS TOGETHER. MAKE SURE THAT THE ASSEMBLED SECTIONS ARE NOT TOO LARGE TO HANDLE. REFER TO **DRAWING NUMBER A-2824-1724** FOR ADDITIONAL SPLICE CLAMP INSTALLATION INSTRUCTIONS. BE SURE TO ADJUST THE SET SCREWS OF THE SPLICE CLAMPS SUCH THAT THE SIDE, TOP AND BOTTOM SURFACES OF THE TWO JOINED TRACK CHANNELS ARE PROPERLY ALIGNED.
4. ATTACH HANGING CLAMPS (1708) A MAXIMUM OF EVERY 6' ALONG THE TRACK LENGTH AND AT EACH END OF THE TRACK CHANNELS. BE SURE TO SUPPORT THE CURVED SECTIONS OF TRACK FROM THE SPLICE CLAMPS. DO NOT ATTACH HANGING CLAMPS DIRECTLY TO THE CURVED SECTIONS OF TRACK.
5. INSERT THE SINGLE AND MASTER CARRIERS INTO THE TRACK SECTIONS AND INSTALL THE END STOPS AT THE OPEN ENDS WITH THE HARDWARE PROVIDED. IF YOU HAVE A MODEL 173-R MODEL TRACK, MAKE SURE THAT THE RUBBER BUMPERS ARE INSTALLED ON THE CARRIER.
6. WITH THE CARRIERS AND END STOPS INSTALLED LIFT THE TRACK INTO POSITION AND SECURE IT TO THE CEILING STRUCTURE WITH APPROPRIATE HARDWARE.
7. IT MAY BE DESIRABLE TO ATTACH CHAINS BETWEEN CARRIERS, ESPECIALLY ON LONG TRACKS, OR ON TRACKS WITH HEAVY CURTAINS WHERE CURTAINS WILL BE PULLED FROM EITHER END. CHAINS WILL RELIEVE THE STRAIN ON THE TOP OF THE CURTAIN FABRIC. IT IS OFTEN EASIER TO PUSH THE FOLDED CURTAIN AROUND CURVES RATHER THAN PULL THE CURTAIN AROUND THE CURVE FROM ONE END OF THE CURTAIN.

**IMPORTANT SUSPENDED TRACK INFORMATION**

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- NEVER USE LESS THAN FIVE (5) LINES TO SUSPEND ANY TRACK SYSTEM.
- ALWAYS ATTACH HANGING CLAMPS AND USE SUPPORT LINES TO THE ENDS OF THE TRACK SECTIONS.
- FIRMLY ANCHOR END STOPS AT EACH END OF THE TRACK CHANNELS.
- PIPE BATTENS CAN BE USED TO PROVIDE ADDITIONAL SUPPORT TO SUSPENDED TRACK SYSTEM. PIPE CLAMP ARE AVAILABLE FOR ATTACHMENT OF HANGING CLAMPS TO COMMON SIZE PIPE BATTENS.
- IF POSSIBLE, ADD HANGING CLAMPS IMMEDIATELY ALONGSIDE OF SPICE CLAMPS. THESE WILL AID IN MAINTAINING CORRECT TRACK ALIGNMENT AT THE SPLICE.
- WHEN PROPERLY SUPPORTED, A SUSPENDED TRACK WILL NOT SWAY A GREAT DEAL DURING CURTAIN OPERATION.
- A CHAIN, POSITIONING POLE, OR OTHER POSITIONING DEVICE CAN BE ATTACHED TO THE MASTER CARRIER(S) TO AID IN CURTAIN OPERATION.

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